

Work Order ID 57628

Monday, April 12, 2010 10:57:31 AM



Ship Merc. 14

Page 1

Item ID: D412-702-043B

Accept



Setup Start



Revision ID:

Stop



Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 4/14/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

MP

Date: 10-4-12

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-702

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-043B CHG003

★

S 1204/13

110

0.00



Pick/kit

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

→ S 1204/13

R 1204/13 (1)

(1)

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-043B

Location:

PPP Rev: C

R 1204/13 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57628

Monday, April 12, 2010 10:57:31 AM



Page 2

Item ID: D412-702-043B

Accept



Setup Start



Revision ID:

Stop



Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 4/14/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/13
ME
10-4-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, April 12, 2010 10:57:30 AM

Page 1

Work Order ID: 57628

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments: IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN444A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 1.00

Required Qty: 1.00

AN4-10A Purchased No 110 Each 92.0000 4.0000
Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST356

92

111425

42

113422

50

AN4-44A Purchased No 110 Each 104.0000 2.0000
Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST360

104

104806

104

AN960JD416! NAS114304635 Purchased No 110 Each 0.0000 6.0000
Washer

AN960JD416L Purchased No 110 Each 483.0000 4.0000
Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST346

483

110153

483

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Monday, April 12, 2010 10:57:30 AM

Page 2

Work Order ID: 57628

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments: IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN444A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 1.00

Required Qty: 1.00

GR3212-4-4

Purchased No

110

Each

76.0000

12.0000



Cherry Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST311

76

111127

-24

111359

100

Manufactured No

110

Each

23.0000

2.0000

D3542-1



Bracket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST245

23

32606

2

47140

11

51309

10

Manufactured No

110

Each

20.0000

3.0000

D3571-1



Guide

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST245A

20

47141

10

57226

10

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Page 3

Work Order ID: 57628

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

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IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 4/12/2010

Required Date: 4/14/2010

Start Qty: 1.00

Required Qty: 1.00

D3571-3



Guide

Manufactured No

110

Each

18.0000

2.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST245A

18

47142

8

57227

10

Manufactured No

110

Each

164.0000

6.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST244A

164

51640

56

52071

108

Manufactured No

110

Each

25.0000

2.0000



D3610-041



Bracket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST244A

25

47144

25

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 57628



Parent Item: D412-702-043B



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments: IPP rev A 07.05.10 new issue EC
 IPP rev C 07.06.20 changed AN44 4A to AN444A EC
 IPP Rev:D 07-07-06 As per Rev E JLM
 IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 1.00

Required Qty: 1.00

D3618-1



CAP

Manufactured No 110 Each 94.0000



55669

[Handwritten signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST244A

94

55669

94

D3761-1-041



HOOK & LOOP STRIP

D412-702-059



Grommet

@ CHG003

Manufactured No 110 Each 0.0000



57662

[Handwritten signature]

Manufactured No 110 Each 2.0000



—

[Handwritten signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG122

2

57202

2

57202

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Shop Packet Print

Page 4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

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Page 5

Work Order ID: 57628

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments: IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN444A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 1.00

Required Qty: 1.00

D412-702-101B

Manufactured No

110

Each

2.0000

1.0000



Harness Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST273

1

57567

1

Main Warehouse

ST274

1

57203

1

D412-702-103B

Manufactured No

110

Each

1.0000

1.0000



Harness Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST274

1

57204

1

D412-702-105B

Manufactured No

110

Each

0.0000

1.0000



Harness Assembly

D412-702-107B

Manufactured No

110

Each

0.0000

1.0000



Harness Assembly

57203

57204

57205

57206

6/14/130

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Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Page 6

Work Order ID: 57628

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments: IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN444A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 1.00

Required Qty: 1.00

D412-702-109B

Manufactured No

110

Each

0.0000

1.0000



Harness Assembly

MS21042L4

Purchased

No

110

Each

1,452.000

5.0000



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST139

2

111827

2

Main Warehouse

ST300

1450

113422

458

114108

984

9063

8

MS24693-S274

Purchased

No

110

Each

30.0000

2.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST288

30

108560

30

Monday, April 12, 2010 10:57:30 AM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

Monday, April 12, 2010 10:57:30 AM

Page 7

Work Order ID: 57628

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments: IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN444A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 1.00

Required Qty: 1.00

MS24694-S56



SCREW

Purchased

No

110

Each

134.0000

3.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST289A

134

104407

134

MS24694-S58



Screw

Purchased

No

110

Each

146.0000

2.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST289A

146

104407

146

MS24694-S60



Screw

Purchased

No

110

Each

124.0000

1.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST289A

124

104407

124

Monday, April 12, 2010 10:57:30 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
X	X				D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1	1		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101B	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
2	1		1		D412-702-103B	HARNESS ASSEMBLY
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-045	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1	1			1	D412-702-105B	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-046	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1	1				D412-702-107B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-046	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1	1				D412-702-109B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-045	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 07.06.27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
2		2			D412-702-111B	HARNESS ASSEMBLY
1*		1*			D3570-1	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
2		2			D412-702-113B	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1			1		D412-702-115B	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-046	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
1			1		D412-702-117B	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-045	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
2	2				D3542-1	BRACKET
7	3		4	1	D3571-1	GUIDE
2	2				D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	6		6	2	D3578-041	DOUBLER
2	2				D3570-041	BRACKET
2	2				D3618-1	CAP
4	4				AN4-10A	BOLT
2		2			AN4-16A	BOLT
4		4			AN4-25A	BOLT
2	2				AN4-44A	BOLT
2	2				MS24693S274	SCREW
3	3			1	MS24694S56	SCREW
10	2		8		MS24694S58	SCREW
1	1			1	MS24694S60	SCREW
26	6	20			AN960JD416	WASHER
4	4				AN960JD416L	WASHER
12	6	6			MS21042L4	NUT
24	12		12	4	CR3212-4-4	RIVET

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. D & E

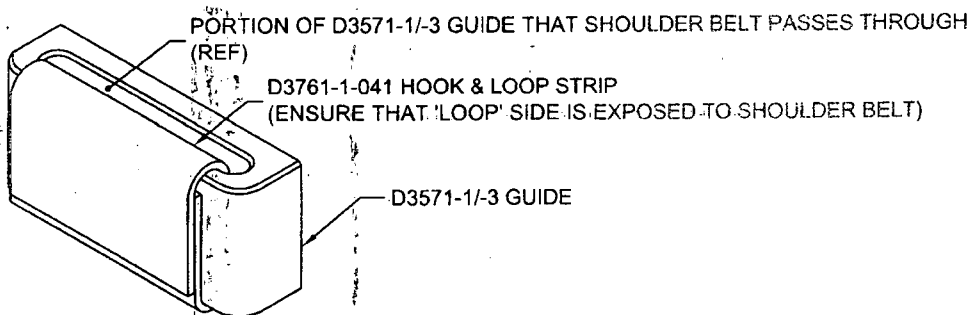
REF. CANADIAN STC: SH04-7
REF. FAA STC: SR01997NY
EASA STC: EASA.IM.R.S.00710

DSI9408-011/-013/-015/-017 Hook and Loop Strip Kits are available to upgrade existing D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B 3-Point Shoulder Harness Kits at CHG 001 and D412-702-041B/-043B/-045B/-049B 3-Point Shoulder Harness Kits at CHG 002. The DSI9408-011/-013/-015/-017 kits are included in D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B kits at CHG 002 and D412-702-041B/-043B/-045B/-049B kits at CHG 003.

The DSI9408 kits provide D3761-1-041 hook and loop strips that help prevent passengers from inadvertently pulling the shoulder belts out of the D3571-1/-3 guides. Installation of the D3761-1-041 hook and loops strips is optional.

The D3761-1-041 hook and loop strip is installed by wrapping the strip tightly around the front face of the D3571-1/-3 guide so that the "loop" side of the strip is exposed to the shoulder belt as shown in the figure below. The kits are as follows:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				DSI9408-011	9-Man Hook and Loop Strip Kit Upgrades D412-702-041A kits at CHG 001 Upgrades D412-702-041B kits at CHG 002
	X			DSI9408-013	5-Man Hook and Loop Strip Kit Upgrades D412-702-043A Kits at CHG 001 Upgrades D412-702-043B Kits at CHG 002
		X		DSI9408-015	4-Man Hook and Loop Strip Kit Upgrades D412-702-047A Kits at CHG 001 Upgrades D412-702-047B Kits at CHG 002
			X	DSI9408-017	1-Man Hook and Loop Strip Kit Upgrades D412-702-049A Kits at CHG 001 Upgrades D412-702-049B Kits at CHG 002 Upgrades D412-702-051A Kits at CHG 001 Upgrades D412-702-051B Kits at CHG 001 Upgrades D412-702-052A Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001
9	5	4	1	D3761-1-041	Hook and Loop Strip



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 08.03.05
CERT. NO.: SH04-7
ISSUE NO.: 3

A	NEW ISSUE	LE	08.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	 DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO. REV. A	
DRAWN		DSI 9408 SHEET 1 OF 1	
CHECKED		SCALE	
MFG. APPR.		NTS	
APPROVED		TITLE	
DE APPR.	HOOK AND LOOP STRIP		
DATE 08.03.05		COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries